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D3290-1
Job Sheet 188178



Part No: D3290-1

Job Qty: 10 ea

Part Name: Frame



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 12.06.13 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		1/18/19	0.00	2.09	Waterjet - Flow		SC 18/01/19
120	QC	10 pcs		1/18/19	0.00	0.00	QC8		JAN 11 2019 68
130	HandFinish	10 pcs		1/18/19	0.00	0.68	HandFinish1		DR 19/01/19-89
135	QC	10 pcs		1/18/19	0.00	0.00	QC7-2		DEF 19-01-16.
140	Powdercoat	10 pcs		1/18/19	0.00	0.48	Powdercoat1		DEF 19-01-16.
150	QC	10 pcs		1/18/19	0.00	0.00	QC3		PD 19-02-03
180	Packaging	10 pcs		1/18/19	0.00	0.00	Packaging3-1	5-432	DEF FEB 11 2019
190	QC21-SA	10 Ea		1/18/19	0.00	0.00	QC21		21 9-89 FEB 11 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	37.5000 sf (3.75 ea)	100-Waterjet - Flow - 1	5136472

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.063	38	147	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Frame	29.000inches ± 0.030	29.030 28.970	29,000	
2	Window Frame	14.000inches ± 0.030	14.030 13.970	14,000	
3	Window Frame	0.171inches + 0.005 - 0.001	0.176 0.170	0,172	
4	Window Frame	1.500inches ± 0.030	1.530 1.470	1,505	
5	Window Frame	1.110inches ± 0.030	1.140 1.080	1,116	
6	Window Frame	10.100inches ± 0.030	10.130 10.070	10,100	
7	Window Frame	18.500inches ± 0.030	18.530	18,500	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

			18.470	
8	Window Frame	0.063inches $\pm$ 0.010	0.073 0.053	0,060
9	Window Frame	3.000inches $\pm$ 0.030	3.030 2.970	3,003
10	Window Frame	4.500inches $\pm$ 0.030	4.530 4.470	4,504
11	Window Frame	0.257inches + 0.006 - 0.001	0.263 0.256	0,260
12	Window Frame	13.610inches $\pm$ 0.030	13.640 13.580	13,610

Plex 1/4/19 10:23 AM Dart.lajeunesse.marie

M138997 START: 1:00 TEMP: 32° FINISH: 1:30

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Exception Work Order - Deviation Date: 01/10/19				Disposition	
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	Mislabeled ☐ Other/Details: _____ Fit/Function ☐ ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread				

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Container No: S143771

Part: D3290 - 1

Job No: 188178

Serial No/Batch: S143771

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 01/10/19